

Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON **K6A 1K7** Canada

**PURCHASE ORDER** PO039519

Tel (613) 632-5200

MOA001-VU Supplier:

Monroe Aerospace 399 East Drive.

Melbourne, FL 32904 USA Phone: 1-321-727-0047 Fax: 1-321-727-7331

PO No: PO Date: PO039519

4/6/18

**Due Date:** 

4/11/18

**Purchase Order** 

Revision:

Lavoie, ChantalPhone:

**Revision Date:** 

**Ship-To Contact:** 

clavoie@dartaero.com

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada Phone: 613-632-5200 Via:

Ground

**Pymt Terms:** 

Net 30

Freight Terms:

**Special Comments:** 

Itame	

i				1601110						
Line Item		Supplier Part No		Status	Due Date		Received Quantity		Unit Price (USD)	Extended Price
	AN6-17A	2	Bolt	Firmed	4/11/18	40 Ea	You O Ea	40 Ea	\$0.70/Ea	\$28.00
2	AN310-10		Lifting Bolt Washer receive ea	Firmed	4/11/18	50 Ea	50°Ea	50 Ea	\$2.40/Ea Af 18/04/	\$120.00 76
3	MS21044N4		Nut, Self-Locking receive ea	Firmed	4/11/18	100 Ea	0 Ea	100 Ea	\$0.14/Ea 27/8/6	\$14.00 4/1
4	CR3212-5-	Top access the same of	Rivet	Firmed	4/11/18	1,000 pcs	1 130.4	1,000 pcs	\$0.30/acs	VI\$300.00
	100	.1	A STATE OF THE STA		Las	L	والمحمد والمراجد ودر وروي وأسر	de compression de service	Grand Total:	\$462.00

#### **Order Notes**

**Procurement Quality Clauses** 

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/6/18 7:55 AM dart.lavoie.chantal



Greer Stop Nut 481 McNally Drive Nashville, TN 37211

Phone: 615-832-8375
Fax: 615-331-5070
E-mail: greer@spstech.com

# CERTIFICATE OF CONFORMANCE

Date of Ce	ertification: November 1, 2010	5				
Sold To:	Bild Industries, Inc.					•
	800 Clearwater Loop		•	-		
	Post Falls, ID					
	83854					•
Purchase	Order No: 90096					-
Customer	Part No: AN310-10 Rev. 10 8	NASM310 Rev. 1		ltem No:	001	
Greer Part	No: F52SC310-1018	Nomenclature:	Nut, Plain, Cas	tellated		•
Lot No/Ser	rial No: 507920-080	Qty. Manufactured:	12,500	Qty. Shipped:	2,879	
 Manufactu	uring Date: 10-31-16	·			·	
Material:	1137 N	laterial Specification:	AMS 5024H	Material Supplier:	NELSEN STEE	
Mill Heat N	No: NF15102242	Greer	Material LOT:	CJ0000000000102		
.*						
Procureme	ent Spec: FF-N-836E	Threads:M	IIL-S-7742 Rev D	Am 1	·	
Proof Load	d: 30,100 lbs.	Tested To: 30	0,100 lbs.		Samp	le Size: 4
	uctive Testing: Magnetic Par dicte Inspection in accordance with Mi				Samp	le Size:29
Surface Fi	nish: Cadmium & Yellow Chr	omate Specification	on: <u>AMS-QQ-I</u>	P-416 Type II Class 2 Rev.	<u>E</u>	
respects to t no specified approval of to occur dur	its identified on this certificate he the applicable drawings, specificated customer quality level is required. Greer Stop Nat. All damages excluding manufacture, essembly, or to see America. Sample plans are co	ntions and/or standards. ( red, goods conform to sell seding price are excluded, sting of parts on this contr	Complete reports of ler's quality level, Mercury free cla ract. This docume	of physical and chemical test. Reproduction except in for use: We certify that no possent relates only to the items	its are on file for on-s all is strictly probibi ability exists for mer	ite examination. If ted without written cury contamination
		G and Green Nylon	are Trademarks of	Greer Stop Nut	·	
		•				
FG Lot No:		·				•
					-	
·						
-						
	•					

Melanie Harris Quality Assurance Coordinator

RC 1 A 4/24/00

#### ていいりで NUCOR CORPORATION NUCOR STEEL NEBRASKA

#### Mill Certification 10/6/2015

MTR #: 0000138593 2911 East Nucor Road NORFOLK, NE 68701 (402) 644-0200 Fax: (402) 644-0329

Sold To:

NELSEN STEEL CO 9400 BELMONT AVE FRANKLIN PK, IL 60131-0000 (847) 671-8700 Fax: (847) 671-8833

Ship To: NELSEN STEEL CO 9400 BELMONT AVE FRANKLIN PK, IL 50131-0000

Customer P.O.	070700	Salas Order	143592.3
Product Group	Special Bar Quality	Part Number	38001062000\$200
Grade	1137	Let#	NF1510224211
Size	1-1/16" (1.0625) Hex Coil	Heel#	NF16102242
Product	1-1/16" (1.0625) Hex Coll 1137	B.L. Number	N1-312079
Description	1137	Load Number	N1-255283
Customer Spec		Customer Parl#	H10625H1137

I hereby carely that the metarical department has been manufactured in accordance with like upon fications and a landards listed above and that it existing those requirements.

Meit Date: 7/8/2015 C Mn ٧ Si s P Cu Cr Ni Мо Ai Cb 0.001% 0.003% 0.38% 0.003% 0.12% 0.09% 0.07% 0.02% 1.45% 0.22% 0.011% 0.17% Pb Sn Ca 8 Tī

Roll Date: 9/20/2015

0.008%

Yield 1: 65985psl

0.000%

Tensile 1, 106,094psi

0.002%

Elangation 15% In 8"(% in 203.3mm)

Reduction Ratio 45:1

Specification Comments: MET GRADE 1137-51

Coarse Grain Practice

All manufacturing processes of the steet materials in this product, including meiting, have been performed in the United States.
 All products produced are weld free.
 Morcury, in any form, has not been used in the production or testing of this material.
 Test conform to ASTM A29-12, ASTM E415 and ASTM E1019-resulphurized grades or applicable customer.

Roll Date: 9/20/2018 Melt Date: 7/8/2015 Qty Shipped LBS: 25,575 Qty Shipped Pcs: 5

0.00000%

- 4. Teat committe As the Azertz, As the Error and As the Error Endigements.

  5. All material meiled at Nucor Steel Nebraska is produced in an Electric Arc Fumace

  6. Strand Cast

  7. ISO-17025 LAB accreditation cert available upon request

  8. Exporting Country-USA

  9. Sales@nucome.com

0.0000%

Division Metallurgist

Page 1 of 1

NBMG-10 January 1, 2012



Nelsen Steel Company 9400 W. Belmont Ave. Franklin Park, IL 60131-2898

Tel: (847) 671-9700 Fax: (847) 671-6833

# PRODUCT CERTIFICATION

**HEAT-LOT NUMBER** 

**WORK ORDER** 

NF15102242

240318

SUPPLIER Nucor Steel, Norfolk

123570 / 001

SALES ORDER / RLS

CERT ID / REV

00127810 / 01

SOLD TO

Reduction of Area

**Brinell Hardness** 

C7000000000010Z 7mc 10/30/15

Greer Stop Nut Inc. 481Mc Nally Drive Nashville, TN 37211 USA

**MELT SOURCE/NAFTA** Nucor Steel-Norfolk / Yes **COUNTRY OF ORIGIN** U.S.A. **CAST METHOD** 

Strand (Billet)

CUSTOMER P.O. **CUSTOMER PART** QUANTITY Bundle LADING NO SHIPMENT DATE P000013159 OR23100 19,480 LBS 00062840 10/22/2015 SPECIFICATION C09940H1137 .9940, Shape = Cold Drawn Hexagon, Grade = 1137 Mod, Length = 12'00", Grain Prac = Coarse Grain Practice, Silicon = .10 MAX, Quality Level = STD, Testing = Mag E/C Tested, Mechanical Tests, AMS 5024 Chem & Mech Only, Bundle max = 4000 lbs. Min. Red. Ratio 38:1 CERTIFICATION REQUIREMENTS AMS 5024H Chem and Mech. Only Chemical C si Ní Mn S Cu Mo Cr Al . 38 1.45 .09 .00 Cb v .00 .00 Mechanical TEST UNITS **HIGH** LOW **AVERAGE** 128000 Tensile PS! 128000 128000 **Yield Strength** PSI 117000 117000 117000 Elongation in 2" % 10 10 10 39

We certify that the above material during its processing or while in our possession was not exposed to mercury or any other metal alloy that is liquid at ambient temperature, that no welding or weld repair was performed on sald material, that no Class I or Class II ozone depleting chemicals (ODC's) were used in the manufacture of said material or in any of its components or packaging, and that the finished product described herein was manufactured by Nelsen Steel and Wire L.P. and/or its agents in the United States of America. We further certify that all material cold drawn by Nelsen Steel and Wire L.P. meets or exceeds the requirements of ASTM A108-13 (Level 1) and/or SAE J403 for carbon steels and/or SAE J404 for alloy steels and their referenced documents (including ASTM A29-12 and ASTM A576-07 (2012) as a minimum. All product sold by Nelsen Steel and Wire L.P. compiles with the Dodd Frank Act section 1502 regarding "Conflict Minerals". Also, all chemical and mechanical testing is performed by laboratories that have received or have applied for certification to ISO/IEC 17025-1999. Nelsen Steel's Quality Management System is registered to ISO 9001: 2008 via third party assessment. Manufactured in the United States of America.

39

241

**End of Certification** 

We certify that the above metallurgical report of chemical analysis and/or mechanical properties is a true and correct statement of the Information relating to the product(s) listed above and conforms to the applicable specifications as Indicated on your order. WE FURTHER CERTIFY that the material described herein was monitored and controlled during manufacture in accordance with the "Nelsen Steel Company Quality Assurance Manual" in its most recent revision prior to our issuing date shown.

%

**Brin Hds** 

39

241

Kenneth A. Koeppl, Quality Manager

Date Printed: 10/22/2015

241

Page 1 of 1



# ABBOTT · INTERFAST CORP.

190 Abbott Drive Wheeling Illinois 60090 ■ Tel 847.459.6200 ■ Fax 847.459.4076
Toll Free 800.877.0789 ■ Email seles@abbott-interfast.com ■ www.ebbott-interfast.com

#### **CERTIFICATE OF CONFORMANCE**

DATE 9/1/15
CUSTOMER NAME EAST COAST AVIATION SUPPLIES INC
P.O. #
AIC PART # SN-428NE44 MS # MS21044N4/NASM21044 REV1
PART NAME STOP NUT 1/4-28 NE STL CAD DC YELLOW SHIPPER # 72636-01
THREAD SPEC MIL-S-8879C / .2500-28 UNJF 3B
PROCUREMENT SPEC NUMBER # MIL-N-25027G & NASM25027 REV NEW
DATE SHIPPED 9/1/15 QTY SHIPPED 50,000
AIC PRODUCTION LOT # 20150818-724056-00-PPO
STELOC PRODUCTION P.O. # 723746 MAT'L HEAT # 2QQ45
MAT'L TYPE1010 STEEL (UNSG 10100) ASTM A29/ 29M
NON-METALLIC INSERT CONFORMS TO ASTM D 4066, GROUP 1, CLASS 1 OR 2
SURFACE FINISH / FINISH SPEC .0003 CADMIUM YELLOW / AMS-QQP-416, TYPE II, CLASS 2
LAB REPORT SEE ATTACHED ELEMENT W/O # ABB014-05-05-36183-1 ( MAGNETIC PARTICLE INSPECTION ; MATERIAL COMPOSITION; TENSILE)
FLUORESCENT PENETRANT N/A MAGNETIC PERMEABILITY N/A
LOCKING TORQUE SPECIFICATION = NASM25027, REV NEW SAMPLE SIZE = 27
REQUIREMENTS:
1 <sup>st</sup> , 7 <sup>th</sup> , 15 <sup>th</sup> , INSTALLATION MAXIMUM TORQUE (IN LBS.) 30 TESTED RESULTS (RANGE) 7.5-14
1 <sup>st</sup> , 7 <sup>th</sup> , 15 <sup>th</sup> , BREAKAWAY MINIMUM TORQUE (IN LBS.) 3.5 TESTED RESULTS (RANGE) 6.0-12.0
We certify that the finished parts and/or materials used conform in all respects to the applicable drawings, specifications, and/or standards. Complete reports of all applicable testing are retained on file for on-site examination. Quality level, sampling plans, and testing conforms to the required specifications. The products are Mercury Free Reproduction of this Certificate without

permission is prohibited.

Very truly yours,

Vera takirik

Vera lakiviak Quality Manager

NASMCOC REV 032615



Element Materials Technology 2 Pheasant Run

-Newtown, PA 18940-1819 USA

P 215 579 7500 F 215 579 7591

T 888 786 7555 info.newtown@element.com

element.com

Contact: Mike Tiritilli Abbott - Interfast Corporation

190 Abbott Dr WHEELING, IL 60090 TEST CERTIFICATE -- EAR-CONTROLLED DATA

5/7/2015

P.O. No.:

343287

W/O No.:

ABB014-05-05-36183-1

AIC PART NUMBER	SN-428NE-40	
MS NUMBER	MS21044N4	
HEAT NUMBER	2QG45	
STELOC PO#	723746	•
MATERIAL	1010	
DESCRIPTION	1/4-28NE Steel Nylon Insert Locknut	
SPECIFICATION	NASM 25027 Sept. 99 Rev. New / NASM 21044 Rev. 1	

Magnetic Particle Ins	spection Results
Type:	Wet Fluorescent
Equipment No.:	Magnaflux Model AD-945 MMA#401/464/482
MT Technique No.:	ABB014-SN-428NE-40
Testing Specification:	ASTM E1444 / E1444M-12
Acceptance Criteria:	NASM 25027 Sept. 99 Rev. New
Inspected per-Procedure: :-	42.00 Rev. 15
Alloy:	Steel
Surface Condition:	Machined
Method:	Continuous Method
Shot ID: A-A, Circular (Central Conductor) Amperage:	170
Shot ID: B, Longitudinal (Coil Shot) Amperage:	1,060
Demagnetized:	< 2 Gauss
Area of Inspection:	100% of all accessible surfaces
Quantity Inspected:	27
Quantity Accepted:	27
Quantity Rejected:	0
Quantity Referred to Micro:	0
Indications Observed:	None
Date of Inspection:	5/6/15

We hereby certify the above listed parts are processed in accordance with applicable specifications. Test reports on file.

Craig Noel

NAS 410/SNT-TC-1A Level 3 MT due 7-18

Respectfully submitted

Peggy Wolfe

Quality Administrator

Information and statements in this report are derived from material, information and/or specifications furnished by the client and exclude any expressed or implied warranties as to the fitness of the material tested or analyzed for any particular purpose or use. The testing reported on this certification has been performed in accordance with QAM 4th Edition Rev. 3 Dated 1/15/15 and related procedures. All testing has been performed in accordance with the latest revision of the applicable published test method in effect at the time of testing, unless otherwise stated. This report shall not be reproduced except in full, without written approval of this laboratory. The recording of false, fictitious, or fraudulent statements or entires on this document may be punished as a felony under Federal Statutes including Federal Law Title 18, Chapter 47. Sample remnants are held for a minimum of 30 days following issuance of test results, at which point they will be discarded unless notified in writing by the client.

ALL TESTING PERFORMED IN A MERCURY-FREE ENVIRONMENT

Page 1 of 3



Element Materials Technology 2 Pheasant Run

Newtown, PA 18940-1819 USA P 215 579 7500 F 215 579 7591 T 888 786 7555

info.newtown@element.com

element.com

Contact: Mike Tiritilli Abbott - Interfast Corporation 190 Abbott Dr WHEELING, IL 60090

TEST CERTIFICATE — EAR-CONTROLLED DATA

Date:

5/7/2015

P.O. No.:

343287

W/O No.:

ABB014-05-05-36183-1

4040

		1010		
Element		Result %	Min %	Max %
С	=	0.11	0.08	0.13
Mn	=	0.41	0.30	0.60
P	=	0.015	0.000	0.030
S	=	0.006	0.000	0.050
Si	=	0.10	0.00	NS
Cr	=	0.02	0.00	NS
Ni	ı	0.01	0.00	NS
Мо	٧	0.01	0.00	NS
Cu	<	0.01	0.00	NS
Fe	=	Balance	Balance	Balance

Chemical testing was performed on an Optical Emission Spectrometer in accordance with ASTM-E415

Respectfully submitted

Peggy Wolfe

Quality Administrator

Information and statements in this report are derived from material, information and/or specifications furnished by the client and exclude any expressed or implied warranties as to the fitness of the material tested or analyzed for any particular purpose or use. The testing reported on this certification has been performed in accordance with QAM 4th Edition Rev. 3 Dated 1/15/15 and related procedures. All testing has been performed in accordance with the latest revision of the applicable published test method in effect at the time of testing, unless otherwise stated. This report shall not be reproduced except in full, without written approval of this laboratory. The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under Federal Statutes including Federal Law Title 18, Chapter 47. Sample remnants are held for a minimum of 30 days following issuance of test results, at which point they will be discarded unless notified in writing by the client.

ALL TESTING PERFORMED IN A MERCURY-FREE ENVIRONMENT

Page 2 of 3



Element Materials Technology 2 Pheasant Run Newtown, PA 18940-1819 USA P 215 579 7500 F 215 579 7591 T 888 786 7555 info.newtown@element.com element.com

Contact: Mike Tiritilli Abbott - Interfast Corporation 190 Abbott Dr WHEELING, IL 60090

#### TEST CERTIFICATE -- EAR-CONTROLLED DATA

Date:

5/7/2015

P.O. No.:

343287

W/O No.:

ABB014-05-05-36183-1

# Nut Axial Tensile Test Method NASM 1312-8

	7	
1	Ultimate	
1	Load	·
Specimen	(lbf)	Fracture Location
Min. Requirements	4,580	
1	4,591	Discontinued after reaching min requirement
2	4,591	Discontinued after reaching min requirement
3	4,591	Discontinued after reaching min requirement
4	4,591	Discontinued after reaching min requirement
5	4,590	Discontinued after reaching min requirement
6	4,590	Discontinued after reaching min requirement
7	4,592	Discontinued after reaching min requirement
8 **	<b>.</b> 4,591	Discontinued after reaching min requirement
9	4,591	Discontinued after reaching min requirement
-10	4,592	Discontinued after reaching min requirement
11	4,591	Discontinued after reaching min requirement
12	4,590	Discontinued after reaching min requirement
13	4,591	Discontinued after reaching min requirement
14	4,590	Discontinued after reaching min requirement
15	4,591	Discontinued after reaching min requirement

Forty-two tests listed on this certification have been performed in accordance with NASM 25027 Sept. 99 Rev. New / NASM 21044 Rev. 1 and all tested samples do conform to the specification requirements.

This document contains technical data whose export and re-export/ retransfer is subject to control by the U.S. Department of Commerce under the Export Administration Act and the Export Administration Regulations. The Department of Commerce's prior written approval may be required for the export or re-export/retransfer of such technical data to any foreign person, foreign entity or foreign organization whether in the United States or abroad.

Respectfully submitted

Peggy Wolfe

Quality Administrator

Information and statements in this report are derived from material, information and/or specifications furnished by the client and exclude any expressed or implied warranties as to the fitness of the material tested or analyzed for any particular purpose or use. The testing reported on this certification has been performed in accordance with QAM 4th Edition Rev. 3 Dated 1/15/15 and related procedures. All testing has been performed in accordance with the latest revision of the applicable published test method in effect at the time of testing, unless otherwise stated. This report shall not be reproduced except in full, without written approval of this laboratory. The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under Federal Statutes including Foderal Law Title 18, Chapter 47. Sample remnants are held for a minimum of 30 days following issuance of test results, at which point they will be discarded unless notified in writing by the client.

ALL TESTING PERFORMED IN A MERCURY-FREE ENVIRONMENT
Page 3 of 3



# PACKING SLIP/ CERTIFICATION

06/30/15 10:33AM RELEASE 001

DRDER NUMBER	SHIP NO	PAGE
00463895	705574	1

S
H PEERLESS AEROSPACE
1 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T

S
O PEERLESS AEROSPACE
L 141 EXECUTIVE BLVD
D FARMINGDALE NY 11735

WH	SE CUSTOMER ID	ORDERED BY	SAL	ESPERSON		ENTERED	ву		TERM	S		ORDER DATE
00	PEERLES101	BILL WAY	RAN/			bob		NET	0	;	į	06/26/15
PU	RCHASE ORDER NUMB	ER REFERENCE	P.O.DATE	REQ SHIP	DATE	SHIP DATE			SHIP VIA	FOB		FILLED BY
PU	R06501-00		06/26/15	06/30	/15	06/30/1	5		<del>-</del> ,			
ENT	ITEM NU	MBER	UNITY	VEIGHT			BIN	U/M		QUANTITIES		
		DESCRIPTION					BIIA	0,181	ORDERED	SHIPPED	8	ACKORDERED
1 1	CCR244CS-3-0 BLIND RIVET Lot#:0001578		92090		1	30/15		EA	3400.	3400.		1
1 1	CCR244CS-3-0 BLIND RIVET Lot#:0001578		ST 92165			/30/15 L200.		EA	1200.	1200.		
	CCR244CS-4-0 BLIND RIVET Lot#:0001578	,	ST 67614	3	·	/30/15 L000.		EA	1000.	1000.		
	CCR2445S-4-0 BLIND RIVET Lot#:0001578		ST 87802			/30/15 1400.		EA	1400.	1400.		
	CCR264CS-3-0 BLIND RIVET Lot#:0001578		ST 75611	رود مرحق مستورد		/30/15 2040.		EA	2040.	2040.		
1	CCR264CS-3-0 BLIND RIVET Lot#:0001578		STOP STOP	اسمیر اسمیر ا ، ، ، ،	) }	/30/15	e e e e e e e e e e e e e e e e e e e	EΑ	1800.	1800.	,	
1	CCR264CS-3-0 BLIND RIVET Lot#:0001578		ST 50771			/30/15 2600.		EA	2600.	26 oʻo .	(	Pick.
						·			·	<i>y</i> .	April	

CERTIFICATION:

PARTS ARE CONFORMING TO THE PURCHASE ORDER. INSPECTION, TEST, QUALITY AND PERFORMANCE ARE IN ACCORDANCE WITH SPECIFICATIONS, AND DRAWINGS AS APPLICABLE? UNLESS OTHERWISE STATED ON THE FACE OF THE INVOICE, WG HENSCHEN'S LIABILITY IS EXPRESSLY LIMITED TO REPLACEMENT OR CREDIT FOR THOSE PARTS. MATERIALS MAY NOT BE RETURNED WITHOUT PRIOR AUTHORIZATION FROM WG HENSCHEN (RMA). CLAIMS FOR SHORTAGE OR DEFECTIVE MATERIAL MAY BE MADE WITHIN 30 DAYS FROM RECEIPT OF GOODS, DISCLAIMER: NO HAZARDOUS SUBSTANCE (LEAD, MERCURY, CADIUM.

RADIUM ETC) WERE USED IN PROCESSING THIS ORDER, EXCEPT
FOR THOSE PERMITTED BY CUSTOMER-CONTROLLED SPECIFICATIONS.

Robert Smith

Total Weight

Received By

No. of Boxes



0

## PACKING SLIP/ CERTIFICATION

06/30/15 10:33AM RELEASE 001

DRDER NUMBER	SHIP NO	PAGE
00463895	705574	4

S
H PEERLESS AEROSPACE
1 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T
O

S
O PEERLESS AEROSPACE
L 141 EXECUTIVE BLVD
FARMINGDALE NY 11735

WHS	E CUSTOMER ID.	ORDERED 8Y	SAL	ESPERSON	v.	ENTERED	ву		TERMS		DRDER DATE
00	PEERLES101	BILL WAY	RAN/			bob	1	NET	0		06/26/15
PUF	RCHASE ORDER NUMB	ER REFERENCE	P.O.DATE	REO SHIP	DATE	SHIP DATE			SHIP VIA	FOB	FILLED BY
PU.	R06501-00		06/26/15	06/30	/15	06/30/1	5				
ENT	ITEM NU	MBER	UNITA	WEIGHT			BIN	U/M		DUANTITIES	
		DESCRIPTION							ORDERED	SHIPPED	BACKORDERED
022	CCR274SS-3-03	3	ST		06/	30/15	)	EA	8300.	8300.	
} }	BLIND RIVET						,	1	}		
	Lot#:00015786	68 MFG#:877	722813		8	300.	1	ļ			
023	CCR274SS-3-05	5	ST		06/	30/15	ĺ	EA	5000.	5000.	
1 1	BLIND RIVET	_				1	ĺ		1	1	i
} }	Lot#:00015786	67 MFG#:879	900543		5	000.	}	}		ļ	•
						/	l	. }	30500	10500	
1 1	CR2273-4-03		ST		06/	30/15	ľ	EA	18500.	18500.	
1 . [	BLIND RIVET Lot#:0001589	87 MFG# -880	00146		1 10	000.		}		}	
	Lot#:00015898				1	500.	}	}			-
		,						}	_		1
1 1	CR2273-4-04		ST		06/	30/15	ļ	EA }	21526.	21526.	
}	BLIND RIVET Lot#:0001589	02 MEG#.990	1001 <i>47</i>		2	000.		ļ			
	Lot#:0001589				1	246.	}	}	ļ		
1	Lot#:0001589					280.		}	•		
							}	Í			
} ⊺1	CR3212-4-02		ST		06/	30/15	1	EA	25620.	25620.	
}	BLIND RIVET	ca Mada oo	224017			000.	ĺ	}			
]	Lot#:0001590	- **			1	620.	}	}	}	}	
1 1	100#:0001550	75 M G# . 000				.		Ì			
027	CR3212-4-04		ST		06/	30/15		EA	710.	710.	
	BLIND RIVET				}		}	ł			
	Lot#:00015692	23 MFG#:878	390172		{	710.	1	ļ	1	733	
}					}	1		}	1	( -55)	
					}				}	(3. 1	
								}		Continue of the second	İ
1 1					1	i		1	(		

CERTIFICATION:

Robert Smith

FOR THOSE PERMITTED BY CUSTOMER-CONTROLLED SPECIFICATIONS.

		<u> </u>		
	1.00			
No of Dance		T-4-1 141-1-1 4	Danata al Da	
No. of Boxes		Total Weight	Received By	



### PACKING SLIP/ CERTIFICATION

06/30/15 10:33AM RELEASE 001

DRDER NUMBER	SHIP NO	PAGE
00463895	705574	5

S
H PEERLESS AEROSPACE
1 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T
O

O PEERLESS AEROSPACE
L 141 EXECUTIVE BLVD
FARMINGDALE NY 11735

WHSE	CUSTOMER ID	ORDERED BY	ŞAL	ESPERSON	ENTERED	ву		TERM	5	ORDER DATE
00	PEERLES101	BILL WAY	RAN/		dod	N	ET	0		06/26/15
PUR	HASE ORDER NUM	BER REFERENCE	P.O.DATE	REO SHIP DATE	SHIP DATE			SHIP VIA	FOB	FILLED BY
PUR	06501-00		06/26/15	06/30/15	06/30/1	5				
ENT-	ITEM NL	MBER DESCRIPTION	UNITY	VEIGHT.		BIN U	J/M	ORDERED	QUANTITIES SHIPPED	BACKORDERED
11	CR3212-4-08		ST .	0	6/30/15	E	A	12500.	12500.	

0

1		00,20	, == [ 00, 00,		· L			
ENT	ITEM NUMBER		UNIT WEIGHT		BIN U/N		QUANTITIES	
ENI	DE	SCRIPTION			BIN U/II	ORDERED	SHIPPED	BACKORDERED
028	CR3212-4-08	ST .		06/30/15	EA	12500.	12500.	
	BLIND RIVET		Į.	. ,				
	Lot#:000159053 N	MFG#:88045394		12500.				
1 .	CR3212-4-09	ST		06/30/15	EA	16608.	16608.	!
}	BLIND RIVET				}			
	Lot#:000156921 N	MFG#:87873858		16608.				
030	CR3212-4-4	ST		06/30/15	EA	300.	300.	
	CHERRY RIVET		1		1			
	Lot#:000156197 N	MFG#:87890170		300.				
031	CR3212-5-02	ST		06/30/15	EA	5393.	5393.	į
	CHERRY RIVET				1			
	Lot#:000157866 N	MFG#:87986223		5393.				
032	CR3212-5-04	ST		06/30/15	EA	24200.	24200.	
	BLIND RIVET	•	(		1		į	
	Lot#:000156919 N	MFG#:87872075		24200.	}			
033	CR3,212-5-05	ST	ł	06/30/15	EA	25000.	25000.	
	BLIND RIVET		1		1			
	Lot#:000156916 N	MFG#:87932024		25000.				
034	CR3212-5-07	ST		06/30/15	EA	12500.	12500.	
	BLIND RIVET		Ì		1			į
	Lot#:000159130 N	MFG#:88056778	}	12500.				
					}		Pic	
			Ì				( <sub>8</sub> 49)	
			,				W. Company	

#### CERTIFICATION:

inactor of Quality	. // //	Ji
aractor or Quanty		Robert Smith
		O MODELL SIMILI

RADIUM ETC) WERE USED IN PROCESSING THIS ORDER, EXCEPT
FOR THOSE PERMITTED BY CUSTOMER CONTROLLED SPECIFICATIONS.

No of Royce - Total Mainha Pagaigad Ru	
No. of Boxes Total Weight Received By	



Н

T

0

ORDERED BY

WHSE CUSTOMER ID.

#### JSO 9001 WG HENSCHEN CO CERTIFIED

# PACKING SLIP/ CERTIFICATION

ORDER DATE

 DRDER NUMBER
 SHIP NO
 PAGE

 00463895
 705574
 6

06/30/15 10:33AM RELEASE 001

TERMS

PEERLESS AEROSPACE

141 EXECUTIVE BLVD

FARMINGDALE NY 11735

T
O

S
O PEERLESS AEROSPACE

141 EXECUTIVE BLVD

FARMINGDALE NY 11735

T
O

SALESPERSON ENTERED BY

	PEERLES101		LL WAY		RAN/			bob	1	VET	0		06/26/15
PURC	HASE ORDER NUMB	ER	REFERENCE	P	O:DATE	REQ SHIP	DATE	SHIP DATE			SHIP VIA	FOB	FILLED BY
PUR	06501-00	_		06	/26/15	06/30	/15	06/30/1	5				
ENT	ITEM NU	MBEF			UNITY	VEIGHT			BIN I	1784		QUANTITIES	
EIV		DE	SCRIPTION						BIN		ORDERED	SHIPPED	BACKORDERED
035	CR3212-5-08			ST			.06,	/30/15	Į.	AE	5363.	5363.	
c:	HERRY RIVET					·		ł	1	1	Ì	ì	
:	Lot#:0001578	65 1	MFG#:880	104	72 .		:	5363.	}		ł		
h36	CR3212-5-09			ST		-	٥٤	/30/15	Į	EA	5000.	5000.	
1 )	LIND RIVET			51		1	08,	,30,13	ſ	~~	3000.	3000.	
1 1	Lot#:0001569	17 !	MFG#:879	160	30	!	9	5000.	}	ſ	[	(	
									{	Ì	}		
1	CR3212-6-02			ST			06,	/30/15	Æ	EA	12169.	12169.	
1 1	LIND RIVET	. <del></del> .	MDG# 030	040	2.5		١,	77.60			ł		
	Lot#:0001569	75 1	MFG#:8/9	072	25		1.	2169.				ļ	
038	CR3212-6-06			ST			06	/30/15	ļ	EΑ	4760.	4760.	
1 1	LIND RIVET						}					1	1
1:	Lot#:0001569	12	MFG#:879	789	19		4760.		Ì			•	
								100/25	Ĺ		10000	10000	
1	CR3212-6-07 LIND RIVET			ST			06,	/30/15	ľ	EA	10000.	10000.	
1 1	Lot#:0001569	11 1	MFG# - 877	492	01		1 1	0000.	Ì				
	200111.0002.000		12011.01.					}	Ì				
040	CR3212-6-08			ST			06,	/30/15	ļ	EΑ	10000.	10000.	
1 1	LIND RIVET												!
	Lot#:0001568	81 i	MFG#:879	160	38		1	0000.			{		I
041	CR3212-6-09			ST			0.5	/30/15	,	ea l	9700.	9700.	  -
1	LIND RIVET						}	, ,		}			
	Lot#:0001568	83	MFG#:875	623	65		} :	9700.					
	*								}				Trans.
									}			(	(m)
1										ļ		\ <sub>\\\\</sub>	<i>y</i> )
							1	ł				73.2	SEP /
<b></b>							<u> </u>	l				<u> </u>	

#### CERTIFICATION:

PARTS ARE CONFORMING TO THE PURCHASE ORDER. INSPECTION, TEST, QUALITY AND PERFORMANCE ARE IN ACCORDANCE WITH SPECIFICATIONS, AND DRAWINGS AS APPLICABLE. UNLESS OTHERWISE STATED ON THE FACE OF THE INVOICE, WG HENSCHEN'S LIABILITY IS EXPRESSLY LIMITED TO REPLACEMENT OR CREDIT FOR THOSE PARTS. MATERIALS MAY NOT BE RETURNED WITHOUT PRIOR AUTHORIZATION FROM WG HENSCHEN (RMA). CLAIMS FOR SHORTAGE OR DEFECTIVE MATERIAL MAY BE MADE WITHIN 30 DAYS FROM RECEIPT OF GOODS. DISCLAIMER: NO HAZARDOUS SUBSTANCE (LEAD, MERCURY, CADIUM,

tor of Quality 🦯 🛒	<i>f</i>	RADIUM ETC) WERE USED IN PROCESSING THIS ORDER, EXCEPT
1	Robert Smith	FOR THOSE PERMITTED BY CUSTOMER-CONTROLLED SPECIFICATIONS.

No. of Boxes	Total Weight	Received By



\$1,000,000,000,000,000,000,000

#### ISO 9001 WG HENSCHEN CO CERTIFIED

## PACKING SLIP/ CERTIFICATION

06/30/15 10:33AM RELEASE 001

DRDER NUMBER	SHIP NO	PAGE
00463895	705574	7

S
H PEERLESS AEROSPACE
1 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T
O

S
O PEERLESS AEROSPACE
L 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T
O

PEERLES101 CHASE ORDER NUMB 06501-00	BILL WAY	RAN/		bob	l l				1
	ER REFERENCE			_ } DOD	1	NET	0		06/26/15
06501-00	·····	P.O.DATE	REQ SHIP	DATE SHIP	DATE		SHIP VIA	FOB	FILLED BY
		06/26/15	06/30	/15 06/3	0/15				
ITEM NUR	MBER	UNITY	NEIGHT		BIN	ı U/M		QUANTITIES	
	DESCRIPTION						ORDERED	SHIPPED	BACKORDERED
		ST		06/30/1	5	EA	2990.	2990.	
Lot#:00015687	0 MFG#:876	08683		126.	<b>\</b>				
Lot#:00015687	1 MFG#:876	30089		2864.			ı		
		ST		06/30/1!	5	EA	5000.	5000.	
Lot#:00015687	9 MFG#:877	46346		5000.		} {			
		ST		06/30/1	5	EA	5800.	5800.	
Lot#:00015 <b>68</b> 6	4 MFG#:878	43020	!	5800.	ļ				
	;	ST	!	06/30/1	5	EA	5000.	5000.	
Lot#:00015687	5 MFG#:877	05357		5000.	ļ		ļ		
	:	ST		06/30/19	5	EA	19400.	19400.	
Lot#:00015905	6 MFG#:880	30564		19400.		1	į		
	:	ST		06/30/15	5	EA	5279.	5279.	·
Lot#:00015786	4 MFG#:879	93898		5279.				. [	
	:	ST		06/30/15	5	EA	10847.	10847.	
úot#:00015682	7 MFG#:8789	95410		10847.				AN THE STATE OF TH	
	Lot#:00015687  CR3212-6-12 LIND RIVET Lot#:00015687  CR3212-8-06 LIND RIVET Lot#:00015686  CR3212-8-12 LIND RIVET Lot#:00015687  CR3213-4-02 LIND RIVET Lot#:00015905  CR3213-4-04 HERRY RIVET Lot#:00015786  CR3213-4-08 LIND RIVET Lot#:00015682	CR3212-6-10 LIND RIVET Lot#:000156870 MFG#:876 Lot#:000156871 MFG#:876 CR3212-6-12 LIND RIVET Lot#:000156879 MFG#:877 CR3212-8-06 LIND RIVET Lot#:000156864 MFG#:878 CR3212-8-12 LIND RIVET Lot#:000156875 MFG#:877 CR3213-4-02 LIND RIVET Lot#:000159056 MFG#:880 CR3213-4-04 HERRY RIVET Lot#:000157864 MFG#:879 CR3213-4-08 LIND RIVET Lot#:000157864 MFG#:878	CR3212-6-10 ST LIND RIVET Lot#:000156870 MFG#:87608683 Lot#:000156871 MFG#:87630089  CR3212-6-12 ST LIND RIVET Lot#:000156879 MFG#:87746346  CR3212-8-06 ST LIND RIVET Lot#:000156864 MFG#:87843020  CR3212-8-12 ST LIND RIVET Lot#:000156875 MFG#:87705357  CR3213-4-02 ST LIND RIVET Lot#:000159056 MFG#:88030564  CR3213-4-04 ST HERRY RIVET Lot#:000157864 MFG#:87993898  CR3213-4-08 ST LIND RIVET Lot#:000157864 MFG#:87895410	CR3212-6-10 ST LIND RIVET Lot#:000156870 MFG#:87608683 Lot#:000156871 MFG#:87630089  CR3212-6-12 ST LIND RIVET Lot#:000156879 MFG#:87746346  CR3212-8-06 ST LIND RIVET Lot#:000156864 MFG#:87843020  CR3212-8-12 ST LIND RIVET Lot#:000156875 MFG#:87705357  CR3213-4-02 ST LIND RIVET Lot#:000159056 MFG#:88030564  CR3213-4-04 ST HERRY RIVET Lot#:000157864 MFG#:87993898  CR3213-4-08 ST LIND RIVET Lot#:000156827 MFG#:87895410	CR3212-6-10 ST 06/30/19 LIND RIVET Lot#:000156870 MFG#:87608683 126. Lot#:000156871 MFG#:87630089 2864.  CR3212-6-12 ST 06/30/19 LIND RIVET Lot#:000156879 MFG#:87746346 5000.  CR3212-8-06 ST 06/30/19 LIND RIVET Lot#:000156864 MFG#:87843020 5800.  CR3212-8-12 ST 06/30/19 LIND RIVET Lot#:000156875 MFG#:87705357 5000.  CR3213-4-02 ST 06/30/19 LIND RIVET Lot#:000159056 MFG#:88030564 19400.  CR3213-4-04 ST 06/30/19 HERRY RIVET Lot#:000157864 MFG#:87993898 5279.  CR3213-4-08 ST 06/30/19 LIND RIVET Lot#:000156827 MFG#:87895410 10847.	CR3212-6-10 ST 06/30/15  LIND RIVET  Lot#:000156870 MFG#:87608683 126.  Lot#:000156871 MFG#:87630089 2864.  CR3212-6-12 ST 06/30/15  LIND RIVET  Lot#:000156879 MFG#:87746346 5000.  CR3212-8-06 ST 06/30/15  LIND RIVET  Lot#:000156864 MFG#:87843020 5800.  CR3212-8-12 ST 06/30/15  LIND RIVET  Lot#:000156875 MFG#:87705357 5000.  CR3213-4-02 ST 06/30/15  LIND RIVET  Lot#:000159056 MFG#:88030564 19400.  CR3213-4-04 ST 06/30/15  HERRY RIVET  Lot#:000157864 MFG#:87993898 5279.  CR3213-4-08 ST 06/30/15  LIND RIVET	CR3212-6-10 ST 06/30/15 EA LIND RIVET  Lot#:000156870 MFG#:87608683 126. Lot#:000156871 MFG#:87630089 2864.  CR3212-6-12 ST 06/30/15 EA LIND RIVET  Lot#:000156879 MFG#:87746346 5000.  CR3212-8-06 ST 06/30/15 EA LIND RIVET  Lot#:000156864 MFG#:87843020 5800.  CR3212-8-12 ST 06/30/15 EA LIND RIVET  Lot#:000156875 MFG#:87705357 5000.  CR3213-4-02 ST 06/30/15 EA LIND RIVET  Lot#:000159056 MFG#:88030564 19400.  CR3213-4-04 ST 06/30/15 EA HERRY RIVET  Lot#:000157864 MFG#:87993898 5279.  CR3213-4-08 ST 06/30/15 EA LIND RIVET  Lot#:000157864 MFG#:87993898 5279.  CR3213-4-08 ST 06/30/15 EA LIND RIVET  Lot#:000157864 MFG#:87993898 5279.	CR3212-6-10 ST 06/30/15 EA 2990.  LIND RIVET  Lot#:000156870 MFG#:87608683 126.  Lot#:000156871 MFG#:87630089 2864.  CR3212-6-12 ST 06/30/15 EA 5000.  CR3212-8-06 ST 06/30/15 EA 5800.  CR3212-8-06 ST 06/30/15 EA 5000.  CR3212-8-12 ST 06/30/15 EA 5000.  CR3212-8-12 ST 06/30/15 EA 5000.  CR3212-8-12 ST 06/30/15 EA 5000.  CR3213-4-02 ST 06/30/15 EA 19400.  CR3213-4-02 ST 06/30/15 EA 5000.  CR3213-4-04 ST 06/30/15 EA 5279.  LIND RIVET 19400.  CR3213-4-04 ST 06/30/15 EA 5279.  CR3213-4-08 ST 06/30/15 EA 10847.  LIND RIVET 106/30/15 EA 5279.  CR3213-4-08 ST 06/30/15 EA 10847.	CR3212-6-10 ST

#### CERTIFICATION

PARTS ARE CONFORMING TO THE PURCHASE ORDER. INSPECTION, TEST, QUALITY AND PERFORMANCE ARE IN ACCORDANCE WITH SPECIFICATIONS, AND DRAWINGS AS APPLICABLE. UNLESS OTHERWISE STATED ON THE FACE OF THE INVOICE, WG HENSCHEN'S LIABILITY IS EXPRESSLY LIMITED TO REPLACEMENT OR CREDIT FOR THOSE PARTS. MATERIALS MAY NOT BE RETURNED WITHOUT PRIOR AUTHORIZATION FROM WG HENSCHEN (RMA). CLAIMS FOR SHORTAGE OR DEFECTIVE MATERIAL MAY BE MADE WITHIN 30 DAYS FROM RECEIPT OF GOODS. DISCLAIMER: NO HAZARDOUS SUBSTANCE (LEAD, MERCURY, CADIUM,

RADIUM ETC) WERE USED IN PROCESSING THIS ORDER, EXCEPT

FOR THOSE PERMITTED BY CUSTOMER: CONTROLLED SPECIFICATIONS.

No. of Boxes	Total Weight	Received By	
	· otal troigist	riccolved by	



WHSE CUSTOMER ID ORDERED BY SALESPERSON ENTERED BY TERMS ORDER DATE

## PACKING SLIP/ CERTIFICATION

06/30/15 10:33AM RELEASE 001

ORDER NUMBER	SHIP NO	PAGE
00463895	705574	9

S
H PEERLESS AEROSPACE
1 141 EXECUTIVE BLVD
FARMINGDALE NY 11735
T
O

S O PEERLESS AEROSPACE
L 141 EXECUTIVE BLVD
FARMINGDALE NY 11735

WHSE CUSTOMER ID	OUDCUED 01		ESKERSON	·····	ENTERED			TERMS		ORDER DATE
00 PEERLES101 B	ILL WAY	RAN/			bob	NE	et o			06/26/15
PURCHASE ORDER NUMBER	REFERENCE F	O.DATE	REQ SHIP I	DATE	SHIP DATE		SHII	, VIA	FOB .	FILLED BY
PUR06501-00	0	5/26/15	06/30/	/15	06/30/15	, }				
ENT TEM NUMBI	ER	UNITV	VEIGHT			BIN U			QUANTITIES	
[	DESCRIPTION					<i>B</i> ( <b>1</b> )	်ီ <u>ဝ</u> ၊	RDERED	SHIPPED	BACKORDERED
055 BULK PURCHASE 1 AGREED UPON BULI S/O 463900		PRICE 2/	5	06,	/30/15	EA		1.	1.	
056 BULK PURCHASE 1 AGREED UPON BULI S/O 463901			5	06,	/30/15	E.P	<b>L</b>	1.	1.	
057 BULK PURCHASE 1 AGREED UPON BULI S/O 463902		PRICE 4/	5	06,	/30/15	EA	`	1.	1.	
058 BULK PURCHASE AGREED UPON BULK S/O 463903			5	06,	/30/15	E.F		1.	1.	

CERTIFICATION:

Robert Smith

FOR THOSE PERMITTED BY CUSTOMER-CONTROLLED SPECIFICATIONS.

No. of Boxes Total Weight Received By	



Cherry Aerospace 1224 East Warner Avenue

Post Office Box 2157 Santa Ana, CA 92707-0157



# PACKING LIST

Order No: S0386442 Order Date: 09/23/14

Print Date: 09/24/14

Page:



Sold-To: 10018425

D

WG HENSCHEN CO. 7363 EAST TIERRA BUENA LANE SUITE 100

SCOTTSDALE, AZ 85260

USA Õ

Salesperson (s):102

Credit Terms: Net 30

Net 30

Ship-To: 10018425

WG HENSCHEN CO.

7363 EAST TIERRA BUENA LANE

SUITE 100

SCOTTSDALE, AZ 85260

USA

Н

I

P

Purchase Order: 00127023

Ship Via: UPS

FOB: Origin

Remarks:

BRITISH AEROSPACE APPROVAL# BAe/AG/30158/MAA to BAe/AG/QC/SC1 PART 3 AIRBUS APPROVAL # 30114

ECCN: EAR99

\*IF APPLICABLE, PART MEETS DFARS CLAUSE 252.225-7009

\*PREFERENCE FOR DOMESTIC SPECIALTY METALS

Unless otherwise specified on this order, Cherry will manufacture and certify parts to the part number's latest revision. Latest revisions are shown at https://bizpartner.cherryaerospace.com/partrevisions.htm under

1600

"Part Number Revision List"

		Site	Qty Open	Promised
Ln	Item Number	T LocationLot/Serial	Qty to Ship UM	Shipped

CR3212PR-4-04

Customer Item: 132271A404

CR3212-4-04 ASNA0077A404 CAN43076B4-4 M7885/3-4-04 MBBN3013L3204 NAS9302B-4-04 NAS9302BNS-4-04 

EZL-A50 87890172

1510.0

EΑ

09/27/14

CR3212-4-09

1600

Customer Item: MBBN3013L3209

NAS9302B-4-09 M7885/3-4-09 B0207003-4-09

1est reports enclosed do not destroy

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law is prohibited

CERTIFICATION

ATTENTION: PURCHASING DEPARTMENT

Quality Assurance Representative

SIM NOUYEN

The material and/or parts we are furnishing in this shipment (as shown above) on the subject Purchase

Order conform to the order and applicable specifications, Evidence that the material and/or parts meet the specifications and results of all tests for each lot affected will be in our files and will be available for your inspection at any reasonable time.





# **PACKING LIST**

Cherry Aerospace 1224 East Warner Avenue

Order No: S0386442 Order Date: 09/23/14

Page:

Post Office Box 2157 Santa Ana, CA 92707-0157 Print Date: 09/24/14

Sold-To: 10018425

Ship-To: 10018425

WG HENSCHEN CO. O L

7363 EAST TIERRA BUENA LANE

SUITE 100

ТО **USA** 

D

SCOTTSDALE, AZ 85260

TO

Н

WG HENSCHEN CO. 7363 EAST TIERRA BUENA LANE

I **SUITE 100** P

SCOTTSDALE, AZ 85260

USA

Ln	Item Number	Site T Location Lot/Serial	Qty Open Qty to Ship	UM	Promised Shipped	
<b>_</b>		T LOVATION LOW CONTO				
2	CR3212-4-09					
*	ASNA0077A409					12/51 53 83
	1000 BO ALU NO KLIO BEN NO CHE LLE U	E0204 87873858				
		·	17108.0		( )	(AMPH))
3	CR3212-5-04	1.600		EΑ	09/27/14	
	Customer Item: M788	5/3-5-04				
	NAS9302BNS-5-04					
	NAS9302B-5-04					
i	MBBN3013L4004					
	CAN4307685-4 1 <b>11110311211111111111111111111111111111</b>	EZL-A67 87872075	25000.0		( )	(CHOLONE ATT
4	CR3212-5-05	1600	23000.0	EΑ	09/27/14	
*	Customer Item: B020			<b></b> ,		Lifted for art
	NAS9302BNS-5-05	, 000 0 00			27	2
	NAS9302B-5-05					<i>y</i> .
	MBBN3013L4005				(	
	ASNA0077A505	,			المورنين الما	KP/
		EZL-A48 87932024 `	٠ ما			
			25000.0	-	( ) 09/27/14	
6	CR3212-5-09	1600	•	EA	09/27/14	
	Customer Item: ASNA NAS9302BNS-5-09	.0077A509				
	NAS9302BN3-5-09					
	M7885/3-5-09			-		
		F0403 87916030	50 <b>9</b> 0.0		( )	
7	CR3212-6-02	1600	/	<b>I</b> A	\ 09/27/14	
	Customer Item: ASNA	.0077A602		GH	}	
	B0207003-6-02		Inspec	ted by:		
	CAN43076B6-2			8 /		
	NAS9302B-6-02	7007 0000070 0			T 10070	41/
	NAS9302BNS-6-02	test reports e	NULUSED DU	NU	i desiko	JY

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law is prohibited

CERTIFICATION

ATTENTION: PURCHASING DEPARTMENT

The material and/or parts we are furnishing in this shipment (as shown above) on the subject Purchase Order conform to the order and applicable specifications, Evidence that the material and/or parts meet the specifications and results of all tests for each lot affected will be in our files and will be available for your inspection at any reasonable time.

Quality Assurance Representative

SIM NGUYEN





# **PACKING LIST**

Order No: S0386442 Order Date: 09/23/14

Print Date: 09/24/14

Page:

Cherry Aerospace 1224 Bast Warner Avenue Post Office Box 2157 Santa Ana, CA 92707-0157



Sold-To: 10018425

SCOTTSDALE, AZ 85260

Ship-To: 10018425 WG HENSCHEN CO.

WG HENSCHEN CO. **SUITE 100** D

USA

7363 EAST TIERRA BUENA LANE

Ι P

Η

**SUITE 100** SCOTTSDALE, AZ 85260

7363 EAST TIERRA BUENA LANE

T O

USA

Site Qty Open **Promised** T Location Lot/Serial Oty to Ship Shipped 7 F0502 87907225 12669.0 8 CR3212-6-06 1600 09/27/14 Customer Item: NAS9302BNS-6-06 NAS9302B-6-06

MBBN3013L4806 M7885/3-6-06 ASNA0077A606 

9

CR3212-6-07

A0304 87978919 1600

4760.0

EA

09/27/14

Customer Item: ASNA0077A607

NAS9302BNS-6-07 NAS93028-6-07 MBBN3013L4807 B0207003-6-07 

EZL-A20 87749201

10000.0

# TEST REPORTS ENCLOSED DO NOT DESTROY



These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law is prohibited

CERTIFICATION

ATTENTION: PURCHASING DEPARTMENT

Quality Assurance Representative

Signed

The material and/or parts we are furnishing in this shipment (as shown above) on the subject Purchase Order conform to the order and applicable specifications, Evidence that the material and/or parts meet the specifications and results of all tests for each lot affected will be in our files and will be available for your inspection at any reasonable time.



1224 East Warner Avenue Santa Ana, CA 92707-0157



Processing ting
Final Inspection & Test Report
CherryMax® Rivet

# An ISO9001 and AS9100 registered company. OASIS #6111041606

Part Numbers	Rev Proc. Spec.	Rev		
CR3212-5-05	AD PS-CMR-3000	R	Lot I.D. No.:	87932024
			Lot Size:	34,800
** See 2nd Page for the Customer Parts			MFG. Date:	April 01, 2014

ASSEMBLY DA	TA
-------------	----

TYPE	ID#	CERT#	MATERIAL	FINISH	LUBE	
Rivet	87894057	A74183	QQ-A-430/5056	MIL-C-5541 CLEAR CL1A	None	
Stem	87917625	A73953	AMS6322 / 8740ST	QQ-P-416/T2CL2/CAD PL	None	ļ
Collar	87929224	A74195	A-286 / AMS5731	Passivate per AMS2700	None	

W.O. #: 5544878

Final Lube: WAX

ļ	INSTALLED S	SHEAR	TENSIO	N	SPIN	DLE RETENTION		DISASSEMBLY
MIN REQ'D	1012		445		200			10
SAMPLE SIZE	8	N/A	8	N/A	8		N/A	5
SPECS	C-N-M	В	C-N-M	В	C-N-M		В	C-N-M
RESULTS	1377		576		377			100
}	1398	1	560		370			72
	1397		564		383			91
1	1401		550	-	370			55
	1385	1 1	561	}	382			47
CECR NENAS	1404	;	549		384			
1=MIL B=BAC OAD VALUES	1402		573		368	1		
N'POUND	1379		574	1	419		1	

PCS. ITEM STATUS

20 EXAMINATION PASS 20 INSTALLATION (Min and Max Grips)

PASS 20 INSTALLATION (Min and Max Grips)

The parts contained in this shipment have been manufactured and inspected in accordance with TSO-C148. The conditions and tests required for TSO approval of this article are minimum performance standards. Aircraft fasteners approved under this TSO are not necessarily interchangeable with other aircraft fasteners approved under this TSO. Fasteners of similar dimensional properties may have widely varying performance and metallurgical properties. Substitution of parts may only be done if acceptable to or approved by the Administrator.

This test report shall not be reproduced except in full, without the written approval of the laboratory.

The recording of false, fictitious, or fraudulent statement or entries on the certificate may be punished as a felony under Federal law.







Nadcap

Chemical Processing Heat Treating ISO/IEC 17025 Material Testing Lab

Lot I.D. No.:

Rev:

# Final Inspection & Test Report CherryMax® Rivet

87932024

1224 East Warner Avenue Santa Ana, CA 92707-0157

An ISO9001 and AS9100 registered company, OASIS #6111041606

# **Customer Parts List**

Customer Part Number	Rev	Proc. Spec.	<u>Rev</u>
B0207003-5-05	В	MIL-R-7885	D2
NAS9302BNS-5-05	5	NAS1686	4
NAS9302B-5-05	5	NAS1686	4
MBBN3013L4005	01/06	MBBN3015	12.2003
ASNA0077A505	N	NAS1686	4

Parts delivered in accordance with the standard amendments as agreed by Cherry/EADS.





# BENEKE



# **Product Certification And Testing Report**

Customer:

CHERRY AEROSPACE LLC ATTN: ACCTS, PAYABLE 1224 EAST WARNER AVENUE

P.O. BOX 2157 SANTA ANA

CA 92707-0157

Description:

.154" DIA. + - .001" #4F 5056 - H32

BLOCKWOUND 100# COILS.

Date >> 12/27/2013

Customer PO No. : BWC Lot No.: Date Shipped: 25262 / 12/27/2013

PO159801

Cust Item ID : M005,1540

BWC Item No. 5O1540532041A01

#4 FINISH, ALUMINUM COLD HEADING WIRE X 22"

Specifications:

**CUST SPEC FED SPEC** 

QQ-A-430

REV. C

**Chemical Limits** 

Mg

Cr Zα .05 .20 4.5 - 5.6 .05 - .20 - .10

Others Each 05

Others Total Aluminum Remainder Case No. .15

Diameter lbs (in)

Tensile (psi)

**Test Results** 

Yield (psi)

Peak Load (lbs) EL %

Grain Size

852226

Alloy Si

.03

Fe

1.00

.01 .01

40942-1

0.1535

Total Weight 329

895.5

48,390.0

Beneke Wire Company

WE CERTIFY THAT SAMPLES REPRESENTING THE MATERIAL COVERED INTHIS REPORT HAVE BEEN INSPECTED AND FOUND TO MEET THE COMPOSITION LIMITS AND MECHANICAL PROPERTIES SHOWN ABOVE. ANY WARRANTY IS LIMITED TO THAT SHOWN ON BENEKE WIRE COMPANY'S STANDARD TERMS AND CONDITIONS OF SALE.

5540 National Tumpike

Louisville, KY 40214

Authorized

Signature

Shannon King, Plant Metallurgist

Phone: (502) 367-6434





## **CERTIFIED TEST REPORT**

http://Online.KaiserAluminum.com

Kalser Aluminum Fabricated Products, LLC 600 Kalser Drive Heath, OH 43050-1088 740-522-1151

CUSTOMER PO NUMBER:		JSTOMER PART NUMBER:	PRODUCT DESCRIPTION:				
	5	O37509F0007509	ALY-JUMBO				
CAIDER ORDER NUMBER	LINE ITEM:	SHIP DATE:	ALLOY:	TEMPER:			
172558815	1	12/11/2013	K540	F			
VEIGHT SHIPPED:	QUANTITY:	DA. NUMBER:	DIAM/DAF/THKNS:	WIOTH:	LENGTH:		
	68 pcs.	8617	. 1	0.000 in.	0.0 In.		
HIP TO:	·		SOLD TO:				
BENEKE WIRE CO 5540 NATIONAL TI LOUISVILLE, KY 4	URN PIKE		BENEKE WIRE ( 5540 NATIONAL LOUISVILLE, KY	TURN PIKE	and the angle of the second		

Test Code: 4000

**Actual Physical Properties** 

Lot No.

852226 0.0

Chemical Composition, WT. % (Aluminum Remainder)

Lot Cast/Drop ChemID		Si	Fe	Cu	Μņ	Mg	Cr	Zn	Ti	
852226 62-4 <i>F</i> 2 186380	Act.	0.03	0.06	0.00	0.06	4.8	C.07	0.01	0.01	
Chemical Limits	Min Max	0.30	0.40	0.10	0.05 0.20		0.05 0.20	0.10	0.05	5.
		Others	Each	0.05	Max		Total	0.15	Max	<u>.</u> چ





JAN 1 4 2(A)



Plant Serial: 34004 Kalser Order Number: 172558815

Line Item: 1

Page 1 of 2



Best in Gass

#### **CERTIFIED TEST REPORT**

http://Online.KalserAluminum.com

Kaiser Aluminum Fabricated Products, LLC 800 Kaiser Drive Heath, OH 43056-1088 740-522-1151

#### Miscellaneous Notes

Made in USA

Mercury is not a normal contaminant in aluminum alloys. Naither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. Actual (Act) chemical composition is from representative samples taken during the ingot casting process. Independent chemical analysis will vary from these values because of natural variation in the process and testing error. This test report shall not be reproduced, except in full; without the written approval of Kaiser Aluminum. The recording of falso, fictitious, or fraudulent statements or entries on the certificate may be punished as a felony under federal law. Chemical analysis performed in accordance with ASTM E 1251-11. The Newark facility is AS9100C:2009 approved. The Newark laboratory is NADCAP approved for chemical testing (OES).

The products you inquired and ordered are not governed by any applicable industry standard or custom specifications. They are produced, tested and released as such. By placing an order, you acknowledge and accept the full responsibility and liability for their fitness for the intended end use or and uses.

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LGP ("Raiser") hereby cartifies that motal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales order acknowledgement form. Any warranty is limited to that shown on Kaiser's standard general terms and conditions.

Steven J. Tua, Technical Manager

每

A74183
Bende With Consumer's

JAN 1 4 2014

Plant Serial: 34004

Kaiser Order Number: 172558815

Line Itam: 1

Page 2 of 2





SOLD TO

CHERRY AEROSPACE LLC 1224 E. WARNER AVENUE SANTA ANA, CA 92705-5414 USA

#### CERTIFICATION

WORK ORDER 102892

HEAT NO. 10269481 SALES ORDER / RLS 852190 / 1 ISO 9001-2000 REGISTERED



**CERT# 911.01** 

CUSTOMER P.O **CUSTOMER PART** QUANTITY **CARRIERS** LADING NO SHIPMENT DATE VP201301 M272.1145 2,029 Lbs 00106873 11/08/2013 SPECIFICATION C208740-101145A A-8740, AQ, SKFG, CHQ WIRE, SEAM & DECARB FREE, SAIP Zinc Phosphate, Lime & Stearate Coating, Size: 0.1135/0.1155 Specifications: AMS 2301K, AMS6522N, MIL-S-6049A, AMEND1, ASTM-A-547, AMS-S-6049-A, M 272.1145 REV. T CERTIFICATION REQUIREMENTS **Chemical Properties** Si C Mn P S Cu Ni Cr Mo . 40 . 26 . 87 . 44 .22 .009 .005 .08 .54 **Physical Properties** Grain Size Jominy 1 Jominy 2 Jominy 3 Inclusions Macro Cleanliness Mill Source J8=49 F&S=0 J10=46 S2-R1-C2 Charter Country of Origin USA - DFAR Compliant

**Mechanical Properties** 

UNITS

KSI

KSI

%

%

HRC

NOV 1 4 2013

112.0 8.5 59.0 WGH 28 0.00

Merchandise covered by this involce is warranted to be free from defects in workmanship or material but not for any specific length of time, type or measure of service. No claim for allowance will be recognized unless presented in writing within 10 days time either receipt of material. Our maximum liability for any claim predicated upon defective merchandise is limited to replacement of it, or to repayment of it, or to repayment of it in purchase price thereof, as we seed. Material Cut is specific length or size cannot be returned for credit and request for cancellation of such orders will not be considered if manufacture has been commenced. Buyer, by acceptance of the merchandise in involces, agrees to the foregoing terms and conditions and those set forth on the revenue hereof. The recording of takes, fortifous or insulations attacked statutes including Federal law, Title 18, Chapter 47.

REPRODUCTION OF THIS CERTIFICATION IS NOT ALLOWED UNLESS IN PULL.

Whe Tech, inc. metallurgical laboratory is accredited in the following test chemical analysis per ASTM E 415, mechanical testing per ASTM A 370, Rockwell hardness per ASTM E 18, metallographic mount preparation per ASTM E 5, decarburization depth per ASTM E 1077, IF I 40, inclusion rating per ASTM E 46, decarburization performed as per IF I 40.

The reported Chemical and Physical Properties are Metil Source results. Transcribed from mile certificates, HRBMy are hardness results performed with a 1/16 carbide ball, unless otherwise specified, HRB and HRC results are conversions from ASTM A370 tables 1 and 2, \*Test result not covered by our ourrant AXLA accreditation. Tasts which have been undertaken by a subcontractor laboratory that is not accredited air not endorsed by AZLA or covered by Wire Tech, inc. A2LA accreditation.

TEST RESULTS RELATE ONLY TO THE ITEMS TESTED.

DFAR Material in fine of movement and confidence and contract and any application of the performance of the performa

Material is free of mercury, radium, or alpha contamination.

qtc302 (v1.1)

TEST

**Tensile Strength** 

% Reduction of Area

Rockwell Hardness C Scale

**Yield Strength** 

% Elongation

Decarb (Total)

page 1 of 1

Garry Goodson

11/08/2013

Results

131.8

DATE



**EMAIL** 

1658 Cold Springs Road

Saukville, Wisconsin 53080

(262) 268-2400

1-800-437-8789

FAX (262) 268-2570

Charter Manufacturing Company, Inc.

CHARTER STEEL TEST REPORT **Reverse Has Text And Codes** 

Wiretech Incorporated 6440 East Canning Street Los Angeles, CA-90040

Cust P.O.	7070-6
Customer Part #	8740C1A060-C
Charter Sales Order	70044420
Heat #	10269481
Ship Lot #	4223790
Grade	8740 R SK FG AQ 1/4
Process	HRSA
Finish Size	1/4

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed below and on the reverse side, and that it satisfies these requirements.

Lab Cada: 7200	Test Results of Heat Lot# 10269481											
Lab Code: 7388 CHEM %Wt	C .40	MN .87	P .009	S .005	SI .260	NI. .44	CR .54	MO ,22	.08	\$N .006	V .004	
	AL .024	N .0060	B ,0001	TI .002	NB .002							
JOMINY(HRC)	JOM01 56	JOM02 56	JOM03 56	JOM04 56	JOM05 55	JOM06 52	JOM07 50	JOM08 49	JOM09 47	JOM10 46	JOM12 43	g š
	JOM14 41	JOM16 38	JOM18 37	JOM20 36	JOM24 34	JOM28 32	JOM32 31					v.4raTech 10269481
IOMINY SAMPI				36	34	32	31					. مد

JOMINY SAMPLE TYPE ENGLISH © C
MACRO ETCH SURFACE = 1 MACRO ETCH RANDOM = 1 MACRO ETCH CENTER © 1
AMS 2301 FREQUENCY AVERAGE © .03 AMS 2301 FREQUENCY INDIVIDUAL © .20
AMS 2301 SEVERITY AVERAGE © .06 AMS 2301 SEVERITY INDIVIDUAL © .34
CHEM. DEVIATION EXT.-GREEN =

**REDUCTION RATIO = 616:1** 

Test Results of Rolling Lot# 1104601

			sing Lot# 4222528,	*******	
•	# of Tests	Min Value	Max Value	Mean Value	
TENSILE (KSI)	2.0	83.5	83.7	B3.6	TENSILE LAB = 0368-02
REDUCTION OF AREA (%)	2	66	69	67	RA LAB = 0358-02
ROCKWELL B (HRBW)	2	83	84	83	RB LAB = 0358-02

NUM DECARB = 8 FREE FERRITE DECARB (Inch) = .000 FREE FERR & PARTIAL DECARB (Inch) = .002 CP SPHERO % LAB = .0358-02 / NUM SHERO = 2. SPHERODIZATION (%) = 86.3

Specifications:

Manufactured per Charter Steel Quality Manual Rev. Date 09/12/12

Meets customer specifications with any applicable Charter Steel exceptions for the following customer documents: Customer Document = AMS6322N/AMS2301K/COP3010M/BS2S147:1976 CHEM ONLY Revision = Dated =

**Additional Comments:** 

NOV 1 4 2013





Charter St Saukville,	

Rem: Load1,Fax0,Mail0



Page 1 of 1

This MTR supersedes all praviously dated MTRs for this order

Janice Barnard Manager of Quality Assurance 09/05/2013

The following statements are applicable to the material described on the front of this Test Report:

- 1. Except as noted, the steel supplied for this order was melted, rolled, and processed in the United States meeting DFAR's compliance.
- Mercury was not used during the manufacture of this product, nor was the steel contaminated with mercury during processing.
- 3. Unless directed by the customer, there are no welds in any of the coils produced for this order.
- 4. The laboratory that generated the analytical or test results can be identified by the following key:

			<b>,</b>	or of the same of				
Certificate Number	Lab Code		Laboratory	Address				
0358-01			Charter Steel Melting Division	1653 Cold Springs Road, Saukville, WI 53080				
0358-02	B171	CSSR/ CSSP	Charter Steel Rolling/ Processing Division	1658 Cold Springs Road, Saukville, WI 53080				
0358-03	123633	CSFP	Charter Steel Ohlo Processing Division	6255 US Highway 23, Risingsun, OH 43457				
0358-04	125544	CSCM/ CSCR	Charter Steel Cleveland	4300 E. 49th St., Cuyahoga Heights, OH 44125-1004				
•	•		Subcontracted test perfo	rmed by laboratory not in Charter Steel system				

5. When run by a Charter Steel laboratory, the following tests were performed according to the latest revisions of the specifications listed below, as noted in the Charter Steel Laboratory Quality Manual:

Test	Specification	CSSM	CSSR/CSSP	CSFP	CSCM/CSCR
Chemistry Analysis	ASTM E415; ASTM E1019	х			X
Macroetch	ASTM E381	х	_		x
Hardenability (Jominy)	ASTM A255; SAE J406; JIS G0561	Х			Х
	ASTM E112	X	X	Х	Х
Tensile Test	ASTM E8; ASTM A370		х	X	Х
Rockwell Hardness	ASTM E18; ASTM A370	Х	Х	Х	. х
Microstructure (spheroidization)	ASTM A892		X	X	
nclusion Content (Methods A, E)	ASTM E45		Χ.		Х
Decarburization			X	х	Х

Charter Steel has been accredited to perform all of the above tests by the American Association for Laboratory Accreditation (A2LA). These accreditations expire 01/31/15.

All other test results associated with a Charter Steel laboratory that appear on the front of this report, if any, were performed according to documented procedures developed by Charter Steel and are not accredited by A2LA.

- 6. The test results on the front of this report are the true values measured on the samples taken from the production lot. They do not apply to any other sample.
- 7. This test report cannot be reproduced or distributed except in full without the written permission of Charter Steel. The primary customer whose name and address appear on the front of this form may reproduce this test report subject to the following restrictions:
  - let may be distributed only to their customers

NOV 1 4 2013

Both sides of all pages must be reproduced in full

8. This certification is given subject to the terms and conditions of sale provided in Charter Steel's acknowledgement (designated by our Sales Order number) to the customer's purchase order. Both

order numbers appear on the front page of this Report.
Where the customer has provided a specification, the results on the front of this test report conform to that specification unless otherwise noted on this test report.









97 Ronzo Road • Bristol, CT 06010 Ph: (860) 583-1305 • Fax: (860) 583-6553 www.radcilifwire.com

# **Certificate of Conformance**

Sold To: CHERRY AEROSPACE

SANTA ANA OPERATIONS 1224 EAST WARNER AVE SANTA ANA, CA 92705-5414 Date Shipped: 12/30/2013

PO#: VP125694

Radcliff No.: 129964 Heat No.: QN369

Qty. Shipped: 293 LBS-18 BLACK MIG

SPOOLS

Item Description

.0075 X .014 X .081 \*\*\*

A286 Stainless Steel

SPECIAL SHAPE

AMS 5731 REV L, AMS 5737 REV P CHEM

ONLY

Melting Country: France

Producing Country: United States

Notes

PART# M189.05 REV W CONSIGNMENT ORDER

Chemical Analysis

Al: 0.17%

B: 0.006%

Bi: ,0.00002%

C: 0.04%

Co: 0.16%

Cr: 14.84%

Cu: 0.15%

Fe: BAL%

Mn: 1.74%

Mo: 1.25%

Ni: 24.57%

P: 0.015%

Pb: ,0.0001%

S: 0.001%

Si: 0.06%

Ti: 2.13%

V: 0.31%

Mechanical Properties

Tensile: 97 KSI

We certify that the chemical analysis, physical properties, and mechanical test results are correct as contained in our records, and that they conform to customer requirements.

Material as shipped, is free from mercury contamination.

,

Material is DFAR compliant

JAN 2 1 2014

Lisa Protek

Lisa Piatek

Certification Cierk







PERTH, ON ERIN, ON DUMAS, AR LANCASTER, SC 613-267-3752 FAX 613-267-5617 519-833-9632 FAX 519-833-2213 870-362-2980 FAX 870-382-6988 803-263-3363 FAX 803-283-6303



FOND DU LAC, WI UNION, IL PERRIS, CA

920-926-0609 FAX 920-926-0652 815-923-2131 FAX 815-923-2-28 951-657-2105 FAX 851-943-6061



THE LEADING MANUFACTURER OF STAINLESS STEEL AND NICKEL ALLOY WIRE PRODUCTS EXECUTIVE OFFICES: PERTH, ON CANADA - EMAIL: sales@centralwire.com

CENTRAL WIRE 6509 OLSON ROAD TEL: 816-923-2131

UNION, IL 60180-9730 FAX: 816-923-2126

CERTIFICATE OF CONFORMANCE

SOLD TO

RADCLIFF WIRE INC. P. O. BOX 603 BRISTOL

CT 06011-0603

SHIP TO

RADCLIFF WIRE INC. 97 RONZO ROAD BRISTOL,

CT 06011-0603

USA

USA

CUSTOMER'S PO NO. TYPE OF CERT CUSTOMER ORDER NO. WORK ORDER DATE SHIPPED Customer 124610 1181607 4143742 11/01/13 46500

SPECIFICATIONS:

TEM DESCRIPTION DESCRIPTION SPEC, CLASS HEAT Forming A286SF Melt mill QN369 SKIN PASSED Bright Aperam .0430 200LB.Plas Country of origin QTY SHIP Clean France 245 044

		GHE	MICAL ANALY	SIS		
C	MN	SI	Р	\$	CR	NI
.04	1.74	. 06	. 015	.001	14.84	24.57
MO	CU	CO	AL	TI	FE	.006
1.25	.15	.16	.17	2.13	Balance	
.31	BI < .00002	PB < .0001				

		A	1echanical	PROPERTIES		
AS SHIPPED PRO	OPERTIES:					
TENSILE 110.000 KSI MEN	TENSILE 113.000 KSI MAX					RADOR
AFTER HEAT TR	EAT PROPERTIES	;				CATAGO AND
2 LV	/				3777 AUDIJ	,

"PASSIVATED IN PROCESS PER AMS 2700C METHOD 1, TYPE 7"

JAN 2 1 2014

The material as shipped is free from mercury contamination. I certify the chemical analysis and physical and mechanical test results reported above are correct as contained in the records of the company.

Very truly yours.

AUTHORIZED SIGNATURE



# CERTIFICAT DE RECEPTION 3.1-EN 10204 nº C066257/2

Inspection certificate - Abnahmeprüfzeugnis

Alloys Imphy 58160 IMPHY FRANCE Téléphone: 03 86 21 30 00 Télécopie: 03 86 21 31 00

Client Oustoner Kunde

: CENTRAL W UNION

V/Commande Your Groun Thre Bestell, Nr: 2010266

Specification Specification Vorschrift

號: 01.17.12

310514/02

Produit Product Erzeugnisform

SY 286 WIRE ROD DIAM/7.5000/MM

SS A286 : VAR (.295")

: D.3.PRS.010.S REV.B 05/05/11

Etat de livraison Condition of delivery: Lieferzustand

SHAVED

: 4100266296

:2771,180 LB

Mombre Part Mb : Swetzahl

4 PI

COMPOSITION CHINIQUE (E poids) CHEMICAL COMPOSITION (E weight) CHEMISCHE ZUSAMPERSETZURG (E GOALCHE)  COMPOSITION CHINIQUE (E poids) CHEMISCHE ZUSAMPERSETZURG (E GOALCHE)  COMPOSITION CHINIQUE (E poids) COMPOSITION CH										
C	Mn	151	15	P	Ni	(Cl)	Mo	Cu	Co	
. 04	1.74	. 06	.001	.015	24.57	14.84	1.25	.15	. 16	
7	IAT	171	Pb	Bi	В	Fe	<del> </del>			
.31	.17	2.13	< .0001	< 0000	2 .006	bal.				

CARACTERISTIQUES MECANIQUES ET AUTRES ESSAIS / TESTS RESULTS

ETAT DE LIVRAISON

COMPLITION OF DELIVERY

HYPERTREMPE 980°1H EAU+VIEILLISSEMENT 720°16H AIR HEAT TREATMENT OF SPECIMEN 1800 FIN WATER+1325 F 16H AIR

LIMITE ELASTIQUE, VIELO STRENGTH O.ZZ. : 746 MPA

RESISTANCE ....: 106. TE STROUTH....: 1115 MPA ALLONGEMENT.... ELANGATION SUR 40....: 28.0 % 

JAN 2 1 2014

FLUAGE

STRESS RUPTURE TEST AT 1200°F (649°C)

UNDER 70.000 PSI(483HPA)

DUREE DE VIE..... 138.4 H

QUALITY CONTROL

DUPUIS G.

Signature Signature Unterschrift 07.05.12 Imphy plant

PAGE Nº: 1

Voir page suivante

# obelow

# CERTIFICAT DE RECEPTION 3.1-EN 10204 nº C066257/2

Inspection certificate - Abnahmeprüfzeugnis

CENTRAL W UNION

Your order : Ihre Bestell, Hr

2010266

ش: 01.17.12

D.3.PRS.010.S REV.B 05/05/11

N/Reference Our reference Unser Auftrag Hr. : 310514/02

ALLONGEMENT..... BLONGARION...... 26.0 %

ETAT HYPERTREMPE 900° + VIEILLISSEMENT 720°16H AIR

HEAT TREATMENT OF TEST SPECIMEN 1650°F IN WATER-1325°F16H AIR

LIMITE ELASTIQUE. VIELO STRENGTH O.28.: 783 MPA RESISTANCE. TENSILE STRENGTH. : 1109 MPA ALLONGEMENT. ELONGATION SUR 40. : 28.0 % STRICTION ..... RED. OF APEA...... : 51.0 % DURETE HB..... : 333 HB

FLUAGE

STRESS RUPTURE TEST AT 1200°F (649°C)

UNDER 65.000 PS1(448HPA)

DUREE DE VIE .... 1146...... : 232.3 H ALLONGEMENT ..... alongation .....: 31.0 %

MELTING PROCESS: EF+VAR NO WELDING WITH FILLER METAL HAS BEEN PERFORMED STRESS RUPTURE AND AGE HARDENING AND CHEMISTRY

TO MEET

LATEST ISSUE OF AMS 5731L. AMS 5732J. 5734K AND 5737P
ARCELORMITTAL SNA CERTIFIES THAT THIS MATERIAL HAS BEEN MELTED
PRODUCED IN FRANCE, QUALIFYING COUNTRY. AS REQUIRED BY
DFARS 252.225-7014
MATERIAL IS FREE FROM MERCURY, RADIUM. OR ALPHA SOURCE

CONTAMINATION

THE WILLFUL RECORDING OF FALSE OR FRAUDULENT STATEMENTS ON THIS DOCUMENT MAY RESULT IN PUNISHMENT AS A FELONY UNDER

FEDERAL STATUTES

JAN 2 1 2014





2655 HARRISON AVE. SW CANTON, OH 44706 PHONE: (330)430-6190 FAX: (330)430-6199

# **CERTIFICATE OF CONFORMANCE**

# **EAST COAST AVIATION**

I Hereby Certify that on 5/6/13 Airfasco Industries provided the supplies called for by Contract/PO Number 66706 in accordance with all applicable requirements for shipment. I further state that the process certifications are in conformance with the contract requirements, including specifications and/or drawings, physical item identification (part number) and the quantity shown on this or attached acceptance document. The part numbers certified below have been manufactured in the United States. DFAR 252.225-7014 ALT 1 compliant in fastener base raw material melt source only, with heat number and country, does not include the post cadmium metal plating.

Quality Assurance Representative

PART NUMBER	LOT NUMBER	QUANTITY	PART NUMBER	LOT NUMBER	QUANTITY
AN6-17A	14242	2500			
					·



2655 HARRISON AVE. SW CANTON, OH 44706 PHONE: (330)430-6190 FAX: (330)430-6199

HRC 29-30

# PHYSICAL AND CHEMICAL CERTIFICATION

<b>DATE MFG.:</b> <u>11/0</u>	DATE MFG.: 11/07/07 PART NO.: AN6-17A per NASM6-17A rev. 1									rev. 1	
AFC LOT NO.: <u>14</u>	242					QT	Y MFG.: <u>73</u>	3,400			
PROCUREMENT	SPECIF	ICATI(	ÓN: <u>F</u>	roduced 1	per NA	<u>SM (</u>	812 rev. 2		and the state of t		
				HEAT	TREA	T					
VENDOR: Brite M	etal	<del></del>				CEI	RTIFICAT.	ION NO	.: <u>B-135</u>	837	
PROCUREMENT	SPECIF	ICATI(	0 <b>N:</b> <u>F</u>	leat Treat	per MI	L-H	6875 H				
	٠			PLATI	<u>ING</u>						
VENDOR: Beringe	r Plating			***************************************		CE	RTIFICAT	ION NO	.: <u>46671</u>		
PROCUREMENT	SPECIF	ICATIO	ON: Ç	<u>Cadmium</u>	Plate pe	er Q0	)-P-416, Ty	ре П, Cla	ss 2, F		
				MATE	RIAL						
MILL: Republic			COI	J <b>NTRY (</b>	OF ME	LT:	USA		HEAT	T: <u>728456</u>	54
GRADE SPECIFIC	CATION	l: <u>Alloy</u>	Steel	per AMS	5 6300 C	C.Ty	pe 4037, .4	06"	• • • • • • • • • • • • • • • • • • •	•	
	<del></del>		403	7 MATE	RIAL (	HE	MISTRY		<del></del>	<del></del>	· · · · · · · · · · · · · · · · · · ·
ELEMENT-ID.	-C-	-MN-	-P-	-S-	-SI-	-N		-MO-	-CU-	Other	Other
LADLE	.350	.840	.006	.004	.260	.02	0 .070	.220	.020		
			F	PHYSICA	T PR	)PE	PTIFS				
PHYSICAL	TENSI	ILE.		YIELD	XL) I INC	SHEAR HARDNESS					
REQUIRED	10,100			7,740 lbs.		8,280 lbs.			HRC 26-32		

Non-Destructive Magnetic Particle per ASTM-E-1444-01

8,848 lbs.

We hereby certify that the above data is correct and that the fasteners have been manufactured and inspected in accordance with Airfasco Industries quality requirements.

Airfasco Industries

12,505 lbs.

13,224 lbs.

Quality Assurance Representative:

ACTUAL